# SAFETY DATA SHEET

**Metalon® CI-004 Copper Inkjet Ink for Polyimide Substrates**

## Section 1. Identification

<table>
<thead>
<tr>
<th>GHS product identifier</th>
<th>Metalon® CI-004 Copper Inkjet Ink for Polyimide Substrates</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chemical name</td>
<td>Copper Ink</td>
</tr>
<tr>
<td>Product code</td>
<td>Not available.</td>
</tr>
<tr>
<td>Other means of identification</td>
<td>Not available.</td>
</tr>
<tr>
<td>Product type</td>
<td>Liquid.</td>
</tr>
</tbody>
</table>

**Relevant identified uses of the substance or mixture and uses advised against**

- Identified uses: Inkjet printing on flexible polyimide.

**Supplier's details**

- NCC Nano LLC dba NovaCentrix
  - 400 Parker Drive, Suite 1110, Austin, TX 78728
  - Tel.: 512-491-9500
  - Fax: 512-491-0002
  - Email: msds@novacentrix.com
  - Website: www.novacentrix.com

**Emergency telephone number (with hours of operation)**

- CHEMTEL 24-HOUR EMERGENCY TELEPHONE NUMBER
  - N.A. Toll Free: 1-800-255-3924
  - International: 01-813-248-0585

## Section 2. Hazards identification

**OSHA/HCS status**

- This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the substance or mixture**

- FLAMMABLE LIQUIDS - Category 3
- SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2B
- SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
- AQUATIC HAZARD (ACUTE) - Category 1
- AQUATIC HAZARD (LONG-TERM) - Category 1

**GHS label elements**

**Hazard pictograms**

<table>
<thead>
<tr>
<th>Icon</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1.png" alt="Flammable" /></td>
</tr>
<tr>
<td><img src="image2.png" alt="Warning" /></td>
</tr>
<tr>
<td><img src="image3.png" alt="Aquatic Hazard" /></td>
</tr>
</tbody>
</table>

**Signal word**

- Warning

**Hazard statements**

- H226 - Flammable liquid and vapor.
- H320 - Causes eye irritation.
- H336 - May cause drowsiness or dizziness.
- H410 - Very toxic to aquatic life with long lasting effects.

**Precautionary statements**
Section 2. Hazards identification

Prevention

P280 - Wear protective gloves. Wear eye or face protection.
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P241 - Use explosion-proof electrical, ventilating, lighting and all material-handling equipment.
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P233 - Keep container tightly closed.
P271 - Use only outdoors or in a well-ventilated area.
P273 - Avoid release to the environment.
P261 - Avoid breathing vapor.
P264 - Wash hands thoroughly after handling.

Response

P391 - Collect spillage.
P304 + P340 + P312 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 - If eye irritation persists: Get medical attention.

Storage

P405 - Store locked up.
P403 - Store in a well-ventilated place.
P235 - Keep cool.

Disposal

P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified

None known.

Section 3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Substance/mixture</th>
<th>Mixture</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chemical name</td>
<td>Copper Ink</td>
</tr>
<tr>
<td>Other means of identification</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Methoxy-2-propanol</td>
<td>≥25 - ≤35</td>
<td>107-98-2</td>
</tr>
<tr>
<td>Copper</td>
<td>≥18 - ≤24</td>
<td>7440-50-8</td>
</tr>
</tbody>
</table>

The exact percentage (concentration) in the composition has been withheld as a trade secret in accordance with paragraph (i) of §1910.1200.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 20 minutes. If irritation persists, get medical attention.
Section 4. First aid measures

**Inhalation**: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

**Skin contact**: Flush contaminated skin with plenty of water. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

**Ingestion**: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

**Notes to physician**:
In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

**Specific treatments**:
No specific treatment.

**Protection of first-aiders**:
No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

**Most important symptoms/effects, acute and delayed**

**Potential acute health effects**

**Eye contact**: Causes eye irritation.

**Inhalation**: Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.

**Skin contact**: No known significant effects or critical hazards.

**Ingestion**: Can cause central nervous system (CNS) depression.

**Over-exposure signs/symptoms**

**Eye contact**: Adverse symptoms may include the following:
- pain or irritation
- watering
- redness

**Inhalation**: Adverse symptoms may include the following:
- nausea or vomiting
- headache
- drowsiness/fatigue
- dizziness/vertigo
- unconsciousness

**Skin contact**: No known significant effects or critical hazards.

**Ingestion**: No known significant effects or critical hazards.

**Indication of immediate medical attention and special treatment needed, if necessary**

**Notes to physician**:
In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

**Specific treatments**:
No specific treatment.
Section 4. First aid measures

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media: Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media: Do not use water jet or water-based fire extinguishers.

Specific hazards arising from the chemical:
Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products:
Decomposition products may include the following materials:
- carbon dioxide
- carbon monoxide
- nitrogen oxides
- metal oxide/oxides

Special protective actions for fire-fighters:
Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters:
Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel:
No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:
If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions:
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill:
Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Section 6. Accidental release measures

**Large spill**
- Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

**Precautions for safe handling**

**Protective measures**
- Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Advice on general occupational hygiene**
- Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures.

**Conditions for safe storage, including any incompatibilities**
- Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

**Control parameters**

**Occupational exposure limits**

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Exposure limits</th>
</tr>
</thead>
</table>
| 1-Methoxy-2-propanol | **ACGIH TLV (United States, 3/2018).**  
TWA: 50 ppm 8 hours.  
TWA: 184 mg/m³ 8 hours.  
STEL: 100 ppm 15 minutes.  
STEL: 369 mg/m³ 15 minutes.  
**NIOSH REL (United States, 10/2016).**  
TWA: 100 ppm 10 hours.  
TWA: 360 mg/m³ 10 hours.  
STEL: 150 ppm 15 minutes.  
STEL: 540 mg/m³ 15 minutes. |
| Copper | **ACGIH TLV (United States, 3/2018).**  
TWA: 1 mg/m³, (as Cu) 8 hours. Form: Dust and mist  
TWA: 0.2 mg/m³ 8 hours. Form: Fertilizer and/or industrial use.  
**NIOSH REL (United States, 10/2016).**  
TWA: 1 mg/m³, (as Cu) 10 hours. Form: Dusts and mists  
**OSHA PEL (United States, 5/2018).**  
TWA: 1 mg/m³ 8 hours. Form: Dusts and mists |
### Section 8. Exposure controls/personal protection

#### Appropriate engineering controls
- Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

#### Environmental exposure controls
- Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

### Individual protection measures

#### Hygiene measures
- Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

#### Eye/face protection
- Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

#### Skin protection

##### Hand protection
- Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

##### Body protection
- Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

##### Other skin protection
- Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

##### Respiratory protection
- Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

### Section 9. Physical and chemical properties

#### Appearance
- **Physical state**: Liquid. [Low viscosity]
- **Color**: Brown to gray.
- **Odor**: Not available.
- **Odor threshold**: Not available.
- **pH**: 5 to 8
- **Melting point**: Not available.
- **Boiling point**: Not available.
Section 9. Physical and chemical properties

- **Flash point**: Closed cup: <60°C (<140°F)
- **Evaporation rate**: Not available.
- **Flammability (solid, gas)**: Not available.
- **Lower and upper explosive (flammable) limits**: Not available.
- **Vapor pressure**: Not available.
- **Vapor density**: Not available.
- **Relative density**: 1.1 to 1.25
- **Solubility**: Miscible with glycolic solvents.
- **Partition coefficient: n-octanol/water**: Not available.
- **Auto-ignition temperature**: Not available.
- **Decomposition temperature**: Not available.
- **Viscosity**: Dynamic (room temperature): 30 mPa·s (30 cP)
- **Flow time (ISO 2431)**: Not available.

Section 10. Stability and reactivity

- **Reactivity**: No specific test data related to reactivity available for this product or its ingredients.
- **Chemical stability**: The product is stable.
- **Possibility of hazardous reactions**: Under normal conditions of storage and use, hazardous reactions will not occur.
- **Conditions to avoid**: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
- **Incompatible materials**: Reactive or incompatible with the following materials: oxidizing materials.
- **Hazardous decomposition products**: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

**Information on toxicological effects**

**Acute toxicity**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Methoxy-2-propanol</td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>13 g/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>6600 mg/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

**Irritation/Corrosion**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Score</th>
<th>Exposure</th>
<th>Observation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Methoxy-2-propanol</td>
<td>Eyes - Mild irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>24 hours 500 mg</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Skin - Mild irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>500 mg</td>
<td></td>
</tr>
</tbody>
</table>

**Sensitization**

There is no data available.

**Mutagenicity**

There is no data available.
Section 11. Toxicological information

Carcinogenicity
There is no data available.

Reproductive toxicity
There is no data available.

Teratogenicity
There is no data available.

Specific target organ toxicity (single exposure)

<table>
<thead>
<tr>
<th>Name</th>
<th>Category</th>
<th>Target organs</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Methoxy-2-propanol</td>
<td>Category 3</td>
<td>Narcotic effects</td>
</tr>
</tbody>
</table>

Specific target organ toxicity (repeated exposure)
There is no data available.

Aspiration hazard
There is no data available.

Information on the likely routes of exposure
<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Dermal contact. Eye contact. Ingestion.</td>
<td></td>
</tr>
</tbody>
</table>

Potential acute health effects

Eye contact : Causes eye irritation.
Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
Skin contact : No known significant effects or critical hazards.
Ingestion : Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
- pain or irritation
- watering
- redness
Inhalation : Adverse symptoms may include the following:
- nausea or vomiting
- headache
- drowsiness/fatigue
- dizziness/vertigo
- unconsciousness
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure
Potential immediate effects : No known significant effects or critical hazards.
Potential delayed effects : No known significant effects or critical hazards.

Long term exposure
Potential immediate effects : No known significant effects or critical hazards.
Potential delayed effects : No known significant effects or critical hazards.

Potential chronic health effects
Section 11. Toxicological information

**General**
No known significant effects or critical hazards.

**Carcinogenicity**
No known significant effects or critical hazards.

**Mutagenicity**
No known significant effects or critical hazards.

**Teratogenicity**
No known significant effects or critical hazards.

**Developmental effects**
No known significant effects or critical hazards.

**Fertility effects**
No known significant effects or critical hazards.

**Numerical measures of toxicity**

**Acute toxicity estimates**
There is no data available.

Section 12. Ecological information

**Toxicity**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copper</td>
<td>Acute EC50 1100 µg/L Fresh water</td>
<td>Aquatic plants - Lemna minor</td>
<td>4 days</td>
</tr>
<tr>
<td></td>
<td>Acute EC50 2.1 µg/L Fresh water</td>
<td>Daphnia - Daphnia longispina - Juvenile (Fledgling, Hatchling, Weanling)</td>
<td>48 hours</td>
</tr>
<tr>
<td></td>
<td>Acute IC50 13 µg/L Fresh water</td>
<td>Algae - Pseudokirchneriella subcapitata - Exponential growth phase</td>
<td>72 hours</td>
</tr>
<tr>
<td></td>
<td>Acute IC50 5.4 mg/L Marine water</td>
<td>Aquatic plants - Plantae - Exponential growth phase</td>
<td>72 hours</td>
</tr>
<tr>
<td></td>
<td>Acute LC50 0.072 µg/L Marine water</td>
<td>Crustaceans - Amphipoda - Adult</td>
<td>48 hours</td>
</tr>
<tr>
<td></td>
<td>Acute LC50 7.56 µg/L Marine water</td>
<td>Fish - Periophthalmus waltoni - Adult</td>
<td>96 hours</td>
</tr>
<tr>
<td></td>
<td>Chronic NOEC 2.5 µg/L Marine water</td>
<td>Algae - Nitzschia closterium - Exponential growth phase</td>
<td>72 hours</td>
</tr>
<tr>
<td></td>
<td>Chronic NOEC 7 mg/L Fresh water</td>
<td>Aquatic plants - Ceratophyllum demersum</td>
<td>3 days</td>
</tr>
<tr>
<td></td>
<td>Chronic NOEC 0.02 mg/L Fresh water</td>
<td>Crustaceans - Cambarus bartonii - Mature</td>
<td>21 days</td>
</tr>
<tr>
<td></td>
<td>Chronic NOEC 2 µg/L Fresh water</td>
<td>Daphnia - Daphnia magna</td>
<td>21 days</td>
</tr>
<tr>
<td></td>
<td>Chronic NOEC 0.8 µg/L Fresh water</td>
<td>Fish - Oreochromis niloticus - Juvenile (Fledgling, Hatchling, Weanling)</td>
<td>6 weeks</td>
</tr>
</tbody>
</table>

**Persistence and degradability**
There is no data available.

**Bioaccumulative potential**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogP&lt;sub&gt;ow&lt;/sub&gt;</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Methoxy-2-propanol</td>
<td>&lt;1</td>
<td>-</td>
<td>low</td>
</tr>
</tbody>
</table>

**Mobility in soil**

**Soil/water partition coefficient (K<sub>OC</sub>)**: Not available.

**Other adverse effects**
No known significant effects or critical hazards.
Section 13. Disposal considerations

Disposal methods: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling empty containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

<table>
<thead>
<tr>
<th>DOT Classification</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number</td>
<td>UN1210</td>
<td>UN1210</td>
</tr>
<tr>
<td>UN proper shipping name</td>
<td>PRINTING INK, FLAMMABLE (1-Methoxy-2-propanol)</td>
<td>PRINTING INK, FLAMMABLE (1-Methoxy-2-propanol). Marine pollutant (Copper)</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
<td>III</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>Yes.</td>
<td>Yes.</td>
</tr>
</tbody>
</table>

DOT-RQ Details: Copper 5000 lbs / 2270 kg

AERG: 129

Additional information: This product may be re-classified as ”Combustible Liquid,” unless transported by vessel or aircraft. Non-bulk packages (less than or equal to 119 gal) of combustible liquids, that are marine pollutants, are not regulated as hazardous materials in package sizes less than the product reportable quantity, unless transported by vessel. This product is not regulated as a marine pollutant when transported on inland waterways in sizes of ≤5 L or ≤5 kg or by road, rail, or inland air in non-bulk sizes, provided the packagings meet the general provisions of §§ 173.24 and 173.24a. Reportable quantity 20833.3 lbs / 9458.3 kg [2126.5 gal / 8049.6 L]. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

IMDG: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user: Transport within user’s premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
Section 15. Regulatory information

U.S. Federal regulations
- United States inventory (TSCA 8b): All components are listed or exempted.
- Clean Water Act (CWA) 307: Copper

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs): Not listed
Clean Air Act Section 602 Class I Substances: Not listed
Clean Air Act Section 602 Class II Substances: Not listed

DEA List I Chemicals (Precursor Chemicals): Not listed
DEA List II Chemicals (Essential Chemicals): Not listed

SARA 302/304: No products were found.
SARA 304 RQ: Not applicable.
SARA 311/312: FLAMMABLE LIQUIDS - Category 3
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

Composition/information on ingredients

<table>
<thead>
<tr>
<th>Name</th>
<th>Classification</th>
</tr>
</thead>
</table>
| 1-Methoxy-2-propanol        | FLAMMABLE LIQUIDS - Category 3  
                              | SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2B  
                              | SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 |

SARA 313

<table>
<thead>
<tr>
<th>Product name</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copper</td>
<td>7440-50-8</td>
</tr>
</tbody>
</table>

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts: The following components are listed: 1-Methoxy-2-propanol; Copper; Glycerol
New York: The following components are listed: Copper
New Jersey: The following components are listed: 1-Methoxy-2-propanol; Copper; Glycerol
Pennsylvania: The following components are listed: 1-Methoxy-2-propanol; Oxydipropanol; Copper; Glycerol

California Prop. 65
This product does not require a Safe Harbor warning under California Prop. 65.
Section 16. Other information

Procedure used to derive the classification

<table>
<thead>
<tr>
<th>Classification</th>
<th>Justification</th>
</tr>
</thead>
<tbody>
<tr>
<td>FLAMMABLE LIQUIDS - Category 3</td>
<td>On basis of test data</td>
</tr>
<tr>
<td>SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2B</td>
<td>Calculation method</td>
</tr>
<tr>
<td>SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3</td>
<td>Calculation method</td>
</tr>
<tr>
<td>AQUATIC HAZARD (ACUTE) - Category 1</td>
<td>Calculation method</td>
</tr>
<tr>
<td>AQUATIC HAZARD (LONG-TERM) - Category 1</td>
<td>Calculation method</td>
</tr>
</tbody>
</table>

History

Date of issue mm/dd/yyyy : 09/15/2019  
Date of previous issue : Not applicable  
Version : 1  
Prepared by : KMK Regulatory Services Inc.  
Key to abbreviations : ATE = Acute Toxicity Estimate  
BCF = Bioconcentration Factor  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IATA = International Air Transport Association  
IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
UN = United Nations

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.