

## INK STORAGE AND USAGE GUIDELINES

### **INKJET INKS**

*This instruction set applies to the following Metalon® inkjet inks.*

#### JS-011, JS-015, JS-B15P, JS-B25P, JS-B35P, JS-B25HV

- **Store in refrigerator at 45°F or below.** Avoid freezing.
- Printer cartridge should be removed from printer when not in use and stored in refrigerator.
- Printer should be flushed with vehicle after cartridge removal.
- Printer cartridge should be removed from refrigerator and allowed to warm to room temperature before use.

#### ICI-003 Family, ICI-DEV

- **Store in refrigerator at 45°F or below.** Avoid freezing.
- Printer cartridge should be removed from printer when not in use and stored in refrigerator.
- Printer cartridge should be removed from refrigerator and allowed to warm to room temperature before use.
- Printer cartridge should be replaced weekly if in continuous use.

### **SCREEN INKS**

*This instruction set applies to the following Metalon® screen-print inks.*

#### HPS-021, HPS-021LV, HPS-030, HPS-030LV

- Store at room temperature or refrigerate.
- Keep tightly capped when not in use.
- Ink may thicken on standing. Dilute with deionized water to desired consistency.

#### ICI-020, ICI-021

- Store at room temperature. Avoid excessive heat.
- Will thicken on standing. Add deionized water to thin to desired consistency.

### **FLEXOGRAPHIC/ GRAVURE INKS**

*This instruction set applies to the following Metalon® flexographic/gravure inks.*

#### HPS-021F, HPS-030F

- Store at room temperature or refrigerate. Avoid excessive heat.
- Mix well before use. Dilute with deionized water to desired consistency.

#### ICI-020F, ICI-021F

- Store at room temperature. Avoid excessive heat.
- Mix well before use. Add deionized water to thin to desired consistency.