INK STORAGE AND USAGE GUIDELINES

INKJET INKS
This instruction set applies to the following Metalon® inkjet inks.

- Store in refrigerator at 45°F or below. Avoid freezing.
- Printer cartridge should be removed from printer when not in use and stored in refrigerator.
- Printer should be flushed with vehicle after cartridge removal.
- Printer cartridge should be removed from refrigerator and allowed to warm to room temperature before use.

ICI-003 Family, ICI-DEV
- Store in refrigerator at 45°F or below. Avoid freezing.
- Printer cartridge should be removed from printer when not in use and stored in refrigerator.
- Printer cartridge should be removed from refrigerator and allowed to warm to room temperature before use.
- Printer cartridge should be replaced weekly if in continuous use.

SCREEN INKS
This instruction set applies to the following Metalon® screen-print inks.

HPS-021, HPS-021LV, HPS-030, HPS-030LV
- Store at room temperature or refrigerate.
- Keep tightly capped when not in use.
- Ink may thicken on standing. Dilute with deionized water to desired consistency.

ICI-020, ICI-021
- Store at room temperature. Avoid excessive heat.
- Will thicken on standing. Add deionized water to thin to desired consistency.

FLEXOGRAPHIC/ GRAVURE INKS
This instruction set applies to the following Metalon® flexographic/gravure inks.

HPS-021F, HPS-030F
- Store at room temperature or refrigerate. Avoid excessive heat.
- Mix well before use. Dilute with deionized water to desired consistency.

ICI-020F, ICI-021F
- Store at room temperature. Avoid excessive heat.
- Mix well before use. Add deionized water to thin to desired consistency.