

Safety Data Sheet

according to the federal final rule of hazard communication revised on 2012 (HazCom 2012)

Date of issue: 1/06/2016 Version: 1.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture

Trade name : Metalon[™] JS-B25HV Silver Inkjet Ink

Technical name : Silver Inkiet Ink

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Commercial Inkjet Ink

1.3. Details of the supplier of the safety data sheet

NCC Nano LLC dba Novacentrix 400 Parker Drive, Suite 1110 Austin, TX 78728 T (512) 491-9500 msds@novacentrix.com

1.4. Emergency telephone number

Emergency number : ChemTel Inc. 1 (800) 255-3924; Intl. +01 (813) 248-0585 (24 hr)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Serious eye damage/eye irritation, Category 2A H319
Specific target organ toxicity (repeated exposure) Category 2 H373
Hazardous to the aquatic environment - Acute Hazard, Category 1 H400

Full text of H statements : see section 16

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US)





GHS07

GHS08

GHS09

Signal word (GHS-US) : Warning
Contains : Ethylene glycol

Hazard statements (GHS-US) : H319 - Causes serious eye irritation

H373 - May cause damage to organs through prolonged or repeated exposure

H400 - Very toxic to aquatic life

Precautionary statements (GHS-US) : P260 - Do not breathe dust, mist, spray, vapors, gas, fume

P264 - Wash hands thoroughly after handling P273 - Avoid release to the environment

P280 - Wear protective gloves, protective clothing, eye protection

P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing P314 - Get medical advice/attention if you feel unwell

P337+P313 - If eye irritation persists: get medical advice/attention

P391 - Collect spillage

P501 - Dispose of contents/container to hazardous or special waste collection point, in

accordance with local, regional, national and/or international regulation

2.3. Other hazards

Other hazards which do not result in classification

: Contains silver nanoparticle. Silver may result in darkening of skin and cornea of eye (gray-blue patches or darkening) where the metal has contact; prolonged and heavy exposure may also affect lung function and may be manifested as mild or chronic bronchitis.

2.4. Unknown acute toxicity (GHS US)

Not applicable

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SECTION 3: Composition/information on ingredients

3.1. **Substance**

Not applicable

Mixture

| Name | Product identifier | % | GHS-US classification |
|---|--------------------|---------|--|
| Silver | (CAS No) 7440-22-4 | 23 - 27 | Not classified |
| Ethylene glycol | (CAS No) 107-21-1 | 10 - 15 | Acute Tox. 4 (Oral), H302 STOT RE 2, H373 |
| Polyethylene glycol 4-(tert-octylphenyl) ether, liquids | (CAS No) 9002-93-1 | 0.2 - 1 | Acute Tox. 4 (Oral), H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 |

SECTION 4: First aid measures

Description of first aid measures

First-aid measures general

First-aid measures after skin contact

Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible). IF exposed or concerned: Get medical advice/attention.

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If exposure First-aid measures after inhalation symptoms persist, seek medical advice.

> Remove/take off immediately all contaminated clothing. Rinse and then wash skin thoroughly with water and soap. Wash contaminated clothing before reuse. If skin irritation or rash occurs:

Get medical advice/attention.

Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if First-aid measures after eye contact present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice and

First-aid measures after ingestion If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. Never give anything by mouth to an unconscious person. Seek immediate medical advice.

Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation : Inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.

Symptoms/injuries after skin contact : May cause slight irritation to the skin. Silver may result in darkening of skin and cornea of eye (gray-blue patches or darkening) where the metal has contact; prolonged and heavy exposure

may also affect lung function and may be manifested as mild or chronic bronchitis.

Symptoms/injuries after eye contact Causes serious eye irritation.

Symptoms/injuries after ingestion May cause irritation to the digestive tract.

Chronic symptoms : May cause damage to organs through prolonged or repeated exposure.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

Extinguishing media

Suitable extinguishing media : Foam. Dry powder. Carbon dioxide. Water spray.

Unsuitable extinguishing media : Do not use a heavy water stream.

Special hazards arising from the substance or mixture

Fire hazard : Combustion generates smoke fumes, carbon monoxide and dioxide, nitrogen oxides (NOx),

and various hydrocarbon compounds.

Explosion hazard : Prolonged exposure to fire may cause containers to rupture/explode.

Reactivity : The product is non-reactive under normal conditions of use, storage and transport.

Advice for firefighters

Firefighting instructions In case of fire: Wear self-contained breathing apparatus. Wear proper protective equipment.

> Evacuate personnel to a safe area. Do not allow run-off from firefighting to enter drains or water courses. Use water spray or fog for cooling exposed containers. Exercise caution when fighting

any chemical fire.

Protective equipment for firefighters Use self-contained breathing apparatus and chemically protective clothing. Do not attempt to

take action without suitable protective equipment.

On heating, there is a risk of bursting due to internal pressure build-up. Cool down the Other information

containers exposed to heat with a water spray.

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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Ensure adequate air ventilation.

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing mist or vapor.

For emergency responders

Protective equipment Do not attempt to take action without suitable protective equipment. Avoid breathing dust, mist

or spray. Wear suitable protective clothing, gloves and eye/face protection. For further

information refer to section 8: Exposure-controls/personal protection.

Emergency procedures Evacuate unnecessary personnel. Ventilate area.

Environmental precautions

Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Collect in closed containers for disposal. Avoid release to the environment. Notify authorities if product enters sewers or public waters.

Methods and material for containment and cleaning up

For containment : Stop leak, if possible without risk. Absorb with liquid-binding material (e.g. sand, diatomaceous

earth, acid- or universal binding agents). Collect spillage. Put into a labeled container and

provide safe disposal.

: Take up liquid spill into absorbent material. Contain any spills with dikes or absorbents to Methods for cleaning up

prevent migration and entry into sewers or streams. Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect all waste in suitable and labeled containers and dispose according to local legislation. Wear suitable protective clothing. Notify

authorities if product enters sewers or public waters.

Other information Dispose of materials or solid residues at an authorized site.

Reference to other sections 6.4.

For further information refer to section 8: Exposure-controls/personal protection. For disposal of residues refer to section 13: Disposal considerations.

SECTION 7: Handling and storage

Precautions for safe handling

Precautions for safe handling : Obtain special instructions before use. Ensure good ventilation of the work station. Do not

handle until all safety precautions have been read and understood. Wear personal protective

equipment. Avoid contact with skin and eyes. Avoid breathing mist or vapor.

Separate working clothes from town clothes. Launder separately. Contaminated work clothing Hygiene measures should not be allowed out of the workplace. Wash contaminated clothing before reuse. Do not

eat, drink or smoke when using this product. Always wash hands after handling the product.

Conditions for safe storage, including any incompatibilities

Storage conditions Store in well-ventilated area. Keep cool. Long-term storage in closed containers.

Incompatible materials Strong oxidizing agents. Strong acids.

SECTION 8: Exposure controls/personal protection

Control parameters

| Silver (7440-22-4) | | | |
|----------------------------|-------------------------|---------------------------|--|
| ACGIH | ACGIH TWA (mg/m³) | 0.1 mg/m³ (dust and fume) | |
| OSHA | OSHA PEL (TWA) (mg/m³) | 0.01 mg/m³ | |
| IDLH | US IDLH (mg/m³) | 10 mg/m³ (dust) | |
| NIOSH | NIOSH REL (TWA) (mg/m³) | 0.01 mg/m³ (dust) | |
| Ethylene glycol (107-21-1) | | | |
| ACGIH | ACGIH TWA (mg/m³) | 10 mg/m³ | |
| ACGIH | ACGIH Ceiling (mg/m³) | 100 mg/m³ (aerosol only) | |
| ACGIH | Remark (ACGIH) | URT & eye irr | |

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8.2. Exposure controls

Appropriate engineering controls : Provide local exhaust or general room ventilation. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure good

rentilation of the work station.

Personal protective equipment : Avoid all unnecessary exposure. Gloves. Protective goggles. Protective clothing. Personal protective equipment should be selected based upon the conditions under which this product is

handled or used.







Hand protection : Wear impermeable protective gloves. It is recommended to check the resistance to chemicals

of the protective gloves mentioned above together with the supplier of these gloves.

Eye protection : Chemical goggles or safety glasses.
Skin and body protection : Wear suitable protective clothing.

Respiratory protection : Wear appropriate mask. Avoid breathing dust/fume/gas/mist/vapors/spray. Wear respiratory

protection.

Environmental exposure controls : Avoid release to the environment.

Other information : Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Color : Dark green to gray

Odor : Mild

Odor threshold : No data available

pH : 6.0 - 8.0

Melting point : No data available

Freezing point : $< 0 \, ^{\circ}\text{C}$ Boiling point : $> 100 \, ^{\circ}\text{C}$

Flash point : No data available

Relative evaporation rate (butyl acetate=1) : <= 1

Flammability (solid, gas) : Non-flammable.

Explosive limits : No data available

Explosive properties : No data available

Oxidizing properties : No data available

Vapor pressure : No data available

Relative density : 1.2 - 1.4

Relative vapor density at 20 °C : > 1

Solubility : Water: Dispersible
Log Pow : No data available
Auto-ignition temperature : No data available
Decomposition temperature : No data available
Viscosity : Not specified
Viscosity, kinematic : No data available
Viscosity, dynamic : No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

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10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use. Hazardous polymerization does not occur.

10.4. Conditions to avoid

High temperature. Incompatible materials.

10.5. Incompatible materials

Strong acids. Strong oxidizers.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. During a fire, carbon monoxide and dioxide, nitrogen oxides (NOx), and various hydrocarbon compounds, may be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Likely routes of exposure : Ingestion; Oral; Skin and Eye contact

Acute toxicity : Not classified

(Based on available data, the classification criteria are not met)

| Silver (7440-22-4) | |
|--|---|
| LD50 oral rat | > 2000 mg/kg |
| Ethylene glycol (107-21-1) | |
| LD50 oral rat | 4700 mg/kg |
| LD50 dermal rat | 10600 mg/kg |
| LD50 dermal rabbit | 9530 μL/kg |
| Polyethylene glycol 4-(tert-octylphenyl) ethe | r, liquids (9002-93-1) |
| LD50 dermal rabbit | 8000 mg/kg |
| Skin corrosion/irritation | : Not classified |
| | (Based on available data, the classification criteria are not met) |
| | pH: 6.0 - 8.0 |
| Serious eye damage/irritation | : Causes serious eye irritation. |
| | pH: 6.0 - 8.0 |
| Respiratory or skin sensitisation | : Not classified |
| | (Based on available data, the classification criteria are not met) |
| Germ cell mutagenicity | : Not classified |
| | (Based on available data, the classification criteria are not met) |
| Carcinogenicity | : Not classified |
| | (Based on available data, the classification criteria are not met) |
| Reproductive toxicity | : Not classified |
| | (Based on available data, the classification criteria are not met) |
| Specific target organ toxicity (single exposure) | : Not classified |
| | (Based on available data, the classification criteria are not met) |
| Specific target organ toxicity (repeated exposure) | : May cause damage to organs through prolonged or repeated exposure. |
| Aspiration hazard | : Not classified |
| | (Based on available data, the classification criteria are not met) |
| Symptoms/injuries after inhalation | : Inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract. |
| Symptoms/injuries after skin contact | : May cause slight irritation to the skin. Silver may result in darkening of skin and cornea of eye (gray-blue patches or darkening) where the metal has contact; prolonged and heavy exposure may also affect lung function and may be manifested as mild or chronic bronchitis. |

SECTION 12: Ecological information

| 12.1. | To | xicity | |
|-------|----|--------|--|

Symptoms/injuries after eye contact

Symptoms/injuries after ingestion

Chronic symptoms

Ecology - general : Very toxic to aquatic life.

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: May cause irritation to the digestive tract.

: May cause damage to organs through prolonged or repeated exposure.

: Causes serious eye irritation.

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| Silver (7440-22-4) | |
|----------------------------|---|
| LC50 fish 1 | 0.00155 - 0.00293 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static]) |
| EC50 Daphnia 1 | 0.00024 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static]) |
| LC50 fish 2 | 0.0062 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [flow-through]) |
| E(I - I I I /407 04 4) | |
| Ethylene glycol (107-21-1) | |
| LC50 fish 1 | 41000 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss) |
| , | 41000 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss) 46300 mg/l (Exposure time: 48 h - Species: Daphnia magna) |

12.2. Persistence and degradability

| Metalon [™] JS-B25HV Silver Inkjet Ink | |
|---|------------------|
| Persistence and degradability | Not established. |

12.3. Bioaccumulative potential

| Metalon [™] JS-B25HV Silver Inkjet Ink | | |
|---|------------------|--|
| Bioaccumulative potential | Not established. | |
| Ethylene glycol (107-21-1) | | |
| Log Pow | -1.93 | |
| Polyethylene glycol 4-(tert-octylphenyl) ether, liquids (9002-93-1) | | |
| Log Pow | 1.3 - 2.4 | |

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Effect on the global warming : No additional information available Other information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Waste disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT Not regulated for transport

TDG

Not regulated for transport

Transport by sea

UN-No. (IMDG) : 3082

Proper Shipping Name (IMDG) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Class (IMDG) : 9 - Miscellaneous dangerous substances and articles

Packing group (IMDG) : III - substances presenting low danger

MFAG-No : 171

Air transport

UN-No. (IATA) : 3082

Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s.

Class (IATA) : 9 - Miscellaneous Dangerous Goods

Packing group (IATA) : III - Minor Danger

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SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

| Silver | CAS No 7440-22-4 | 23 - 27% |
|-----------------|------------------|----------|
| Ethylene glycol | CAS No 107-21-1 | 10 - 15% |

| Silver (7440-22-4) | |
|--|----------|
| RQ (Reportable quantity, section 304 of EPA's List of Lists) | 1000 lbs |
| SARA Section 313 - Emission Reporting | 1.0 % |
| Ethylene glycol (107-21-1) | |
| SARA Section 313 - Emission Reporting | 1.0 % |

15.2. International regulations

CANADA

| Silver (7440-22-4) | | |
|--|--|--|
| Listed on the Canadian DSL (Domestic Substances List) | | |
| WHMIS Classification Uncontrolled product according to WHMIS classification criteria | | |
| Ethylene glycol (107-21-1) | | |
| Listed on the Canadian DSL (Domestic Substances List) | | |
| WHMIS Classification | Class D Division 1 Subdivision B - Toxic material causing immediate and serious toxic effects Class D Division 2 Subdivision A - Very toxic material causing other toxic effects | |

EU-Regulations

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Aquatic Acute 1 H400

Ethylene glycol (107-21-1)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Silver (7440-22-4)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Japanese Pollutant Release and Transfer Register Law (PRTR Law)

Listed on the Canadian IDL (Ingredient Disclosure List)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Listed on CICR (Turkish Inventory and Control of Chemicals)

Ethylene glycol (107-21-1)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on the Canadian IDL (Ingredient Disclosure List)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Listed on CICR (Turkish Inventory and Control of Chemicals)

Polyethylene glycol 4-(tert-octylphenyl) ether, liquids (9002-93-1)

OSHA-HCS REGULATORY STATUS:

This material is considered hazardous according to the criteria of the US OSHA Hazard Communication Standard (29 CFR 1910.1200) Irritant

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15.3. US State regulations

California Proposition 65 - This product contains, or may contain, trace quantities of a substance(s) known to the state of California to cause cancer, developmental and/or reproductive harm.

SECTION 16: Other information

Date of Preparation : 01/06/2016

Abbreviations and acronyms : IARC (International Agency for Research on Cancer).

ACGIH (American Conference of Government Industrial Hygienists).

TWA- Time Weighted Average.

IDLH - Immediately Dangerous to Life or Health.

NIOSH (National Institute for Occupational Safety and Health).

REL - recommended exposure limit.

OSHA - Occupational Safety and Health Administration.
WHMIS - Workplace Hazardous Materials Information System.

Full text of H-statements:

| ext of 11-statements. | |
|-----------------------|---|
| Acute Tox. 4 (Oral) | Acute oral toxicity, Category 4 |
| Skin Irrit. 2 | Skin corrosion/irritation, Category 2 |
| Eye Dam. 1 | Serious eye damage/eye irritation, Category 1 |
| STOT RE 2 | Specific target organ toxicity (repeated exposure) Category 2 |
| H302 | Harmful if swallowed |
| H315 | Causes skin irritation |
| H318 | Causes serious eye damage |
| H319 | Causes serious eye irritation |
| H373 | May cause damage to organs through prolonged or repeated |
| | exposure |
| H400 | Very toxic to aquatic life |

SDS US (GHS HazCom 2012)

The information contained herein is believed to be accurate but is not warranted to be so. Data and calculations are based on information furnished by the manufacturer of the product and manufacturers of the components of the product. Users are advised to confirm in advance of need that information is current, applicable and suited to the circumstances of use. Vendor assumes no responsibility for injury to vendee or third persons proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Furthermore, vendor assumes no responsibility for injury caused by abnormal use of this material even if reasonable safety procedures are followed. Any questions regarding this product should be directed to the manufacturer of the product as described in Section 1.

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