MATERIAL SAFETY DATA SHEET

SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Metalon™ JS-A211 Silver Inkjet Ink
GENERAL USE: Commercial inkjet ink
PRODUCT DESCRIPTION: Brown to gray liquid with characteristic odor

MANUFACTURER'S NAME
NCC Nano LLC dba Novacentrix
400 Parker Drive, Suite 1110
Austin, TX 78728 USA

DATE PREPARED: June 18, 2018
SUPERSEDES: New

SECTION 2 - HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW
Prolonged contact may cause skin & eye irritation. May be harmful if swallowed. Target organs include central nervous system, gastrointestinal tract, kidneys, and liver. Hazard Symbols for this product - Xi, N. Risk Phrases - R22, R36/37/38. See Section 15 for explanation of Risk Phrases.

POTENTIAL HEALTH EFFECTS

INHALATION: High concentrations are irritating to the respiratory tract. May cause headache, dizziness, drowsiness, nausea, vomiting, and malaise. Exposure to high concentrations may cause kidney and liver damage.

SKIN: Brief contact may cause slight irritation. Prolonged contact may cause moderate reddening and swelling.

EYES: May cause slight to moderate irritation with possible symptoms such as burning sensation, tearing, redness, or swelling.

INGESTION: This product may be harmful if ingested. May cause irritation to the gastrointestinal tract, nausea, weakness, and vomiting. Large doses may be fatal.

CARCINOGENICITY
NTP? No IARC MONOGRAPHS? No OSHA REGULATED? No

SECTION 3 - COMPOSITION / INFORMATION ON INGREDIENTS

HAZARDOUS COMPONENTS

<table>
<thead>
<tr>
<th>CAS #</th>
<th>EINECS #</th>
<th>% (by weight)</th>
<th>OSHA PEL</th>
<th>ACGIH TWA</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>ppm</td>
<td>mg/m3</td>
<td>ppm</td>
</tr>
<tr>
<td>LBS</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Silver (a,b,c)</td>
<td>7440-22-4</td>
<td>231-131-3</td>
<td>25 - 45</td>
<td>0.01</td>
</tr>
<tr>
<td>Diethylene glycol (a)</td>
<td>111-46-6</td>
<td>203-872-2</td>
<td>10 - 40</td>
<td>not established</td>
</tr>
</tbody>
</table>

The remaining components of this product are non-hazardous or are in small enough quantities as to not meet regulatory thresholds for disclosure. These components contain no substances or impurities which would influence the classification of this product.

(a,c) See Section 15
(b) Indicates that the Resource Conservation and Recovery Act (RCRA) has determined the waste for this chemical is listed as hazardous and must be handled according to regulations in 40 CFR 260-281.
**SECTION 4 - FIRST AID MEASURES**

**INHALATION:** Remove affected person to fresh air. Provide oxygen if breathing is difficult. If affected person is not breathing, administer CPR and seek emergency medical attention.

**SKIN:** Remove contaminated clothing. Wash affected area with soap and water. Launder contaminated clothing before reuse. If irritation persists, seek medical attention.

**EYES:** Check for and remove contact lenses. Flush eyes with clear running water for 15 minutes while holding eyelids open. If irritation persists, seek medical attention.

**INGESTION:** Give two glasses of water for dilution. Do not induce vomiting. Never give anything by mouth to an unconscious person. Seek medical attention.

**SECTION 5 - FIRE FIGHTING MEASURES**

**FLASH POINT (METHOD USED):** > 93.3°C (> 200°F)

**FLAMMABLE LIMITS**

**LEL:** Not applicable  
**UEL:** Not applicable

**AUTO/IGNITION TEMPERATURE:** Not determined  
**NFPA CLASS:** IIIB

**GENERAL HAZARDS:** Product will support combustion. Products of combustion include silver oxide, carbon monoxide, carbon dioxide, and various hydrocarbons.

**EXTINGUISHING MEDIA**

Carbon dioxide, water fog, dry chemical, chemical foam.

**FIRE FIGHTING PROCEDURES**

Self-contained respiratory equipment. Closed containers may be ruptured by heat due to temperature increase and pressure buildup within the containers. Cool containers with water spray / fog to prevent further heat generation, pressure buildup, and possible explosion when exposed to extreme heat.

**UNUSUAL FIRE AND EXPLOSION HAZARDS**

Closed containers may rupture or explode due to generation of heat or pressure when exposed to extreme heat or flames.

**HAZARDOUS COMBUSTION PRODUCTS**

Smoke fumes, silver oxide, carbon monoxide, carbon dioxide, and various hydrocarbons.

**SECTION 6 - ACCIDENTAL RELEASE MEASURES**

**STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:** Confine and absorb into approved absorbent; place material into approved containers for disposal; for spills in excess of allowable quantities (RQ) notify the National Response Center (800) 424 - 8802; refer to CERCLA 40 CFR 302 for detailed instructions; refer to SARA Title III, Section 313, 40 CFR 372 for reporting requirements. Do not discharge into lakes, ponds, streams or public waters.

**SECTION 7 - HANDLING AND STORAGE**

**PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:** Keep container tightly closed when not in use. Store product in a dry, cool, and properly ventilated area. Avoid exposure to heat, oxidizing agents, and open flame. Avoid contact of product with eyes, skin, and clothes. Avoid inhalation of vapor or mist. Keep this product out of the reach of children.

**SECTION 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION**

**ENGINEERING CONTROLS**

The use of local exhaust ventilation is recommended. No other special controls are indicated.

**PERSONAL PROTECTION**

**RESPIRATORY PROTECTION:** None required while threshold limits are kept below maximum allowable concentrations; if TWA exceeds limits, NIOSH approved respirator must be worn. Respiratory protection must be provided in accordance with OSHA regulations (29 CFR 1910.134) or European Standard EN 149, as applicable.

**PROTECTIVE GLOVES:** Neoprene, butyl or nitrile rubber gloves with cuffs.

**EYE PROTECTION:** Chemical splash goggles. Refer to 29 CFR 1910.133, ANSI Z87.1, or European Standard EN166.

**OTHER PROTECTIVE CLOTHING OR EQUIPMENT:** Coveralls, apron, or other equipment should be worn to minimize skin contact.

**WORK / HYGIENIC PRACTICES:** Practice safe workplace habits. Safety showers and safety eyewash nearby.
STABILITY

STABLE: X
UNSTABLE:
HAZARDOUS POLYMERIZATION
MAY OCCUR:
WILL NOT OCCUR: X

HAZARDOUS DECOMPOSITION OR BYPRODUCTS:
Decomposition will not occur if handled and stored properly. In case of a fire, smoke fumes, silver oxide, carbon monoxide, carbon dioxide, and various hydrocarbons may be produced.

HAZARDOUS POLYMERIZATION
MAY OCCUR: 
WILL NOT OCCUR:

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE AND ODOR
Brown to gray liquid with characteristic odor

SPECIFIC GRAVITY (WATER = 1)
1.4 to 1.7

SOLUBILITY IN WATER
Disperses

pH
Not specified

BOILING POINT
Not specified

VISCOSITY
Not specified

VAPOR DENSITY (AIR = 1)
> 1

EVAPORATION RATE (Water = 1)
≤ 1

% VOLATILE (BY WEIGHT)
Not specified

VAPOR PRESSURE
Not specified

FREEZING POINT
Not specified

VOLATILE ORGANIC COMPOUNDS (VOC’s)
Not specified

SECTION 10 - STABILITY AND REACTIVITY

STABILITY
UNSTABLE: X
STABLE:

CONDITIONS TO AVOID:
High temperatures, oxidizing conditions, and open flame.

INCOMPATIBILITY (MATERIALS TO AVOID):
Strong oxidizers, strong acids, and zinc.

HAZARDOUS POLYMERIZATION
MAY OCCUR:
WILL NOT OCCUR: X

SECTION 11 - TOXICOLOGICAL INFORMATION

<table>
<thead>
<tr>
<th>Hazardous Ingredients</th>
<th>CAS #</th>
<th>EINECS #</th>
<th>LD50 of Ingredient Species and Route</th>
<th>LC50 of Ingredient Species</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silver (a,b,c)</td>
<td>7440-22-4</td>
<td>231-131-3</td>
<td>Not established</td>
<td>Not established</td>
</tr>
<tr>
<td>Diethylene glycol (a)</td>
<td>111-46-6</td>
<td>203-872-2</td>
<td>1000 mg / kg Oral - human</td>
<td>Not established</td>
</tr>
</tbody>
</table>

(a,c) See Section 15

SECTION 12 - ECOLOGICAL INFORMATION

No data are available on the adverse effects of this material on the environment. Neither COD nor BOD data are available. Based on the chemical composition of this product it is assumed that the mixture can be treated in an acclimatized biological waste treatment plant system in limited quantities. However, such treatment should be evaluated and approved for each specific biological system. One of the ingredients in this mixture, silver, is considered to be very toxic to aquatic life.

SECTION 13 - DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD:
Silver-bearing inks should be reclaimed for silver use. Dispose of in accordance with local, state, and federal regulations. Do not flush to sanitary sewer or waterway. Refer to 40 CFR 260 - 299 for complete waste disposal regulations. Consult your local, state, or federal agency before disposing of any chemicals. According to the European Waste Catalogue, waste codes are application specific and should be assigned by the user based on the application for which the product is used.

SECTION 14 - TRANSPORT INFORMATION

PROPER SHIPPING NAME:
Non - Hazardous for Transport

DOT HAZARD CLASS / Pack Group: Not regulated
REFERENCE: Not applicable
UN / NA IDENTIFICATION NUMBER: None
LABEL: None required
HAZARD SYMBOLS: None

IATA HAZARD CLASS / Pack Group: Not regulated
IMDG HAZARD CLASS: Not regulated
RID/ADR Dangerous Goods Code: Not regulated
UN TDG Class / Pack Group: Not regulated
Hazard Identification Number (HIN): None

Note:
Transportation information provided is for reference only. Customer is urged to consult 49 CFR 100 - 177, IMDG, IATA, EC, United Nations TDG, and WHMIS (Canada) TDG information manuals for detailed regulations and exceptions covering specific container sizes, packaging materials and methods of shipping.
SECTION 15 - REGULATORY INFORMATION

TSCA (Toxic Substance Control Act)
All components of this product are listed on the U.S. Toxic Substances Control Act Chemical Inventory (TSCA Inventory) or are exempted from listing because a Low Volume Exemption has been granted in accordance with 40 CFR 723.50.

SARA TITLE III (Superfund Amendments and Reauthorization Act)
302
No chemicals in this product are subject to the reporting requirements of SARA Title III, Section 302.

311/312 Hazard Categories
Immediate health, Target organ effect

313 Reportable Ingredients:
(a) Indicates a toxic chemical subject to annual reporting requirements of Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 and of 40 CFR 372.

CERCLA (Comprehensive Response Compensation and Liability Act)
(c) The Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) has notification requirements for releases or spills to the environment of the Reportable Quantity (RQ for this mixture = 1200 lbs) or greater amounts, according to 40 CFR 302.

California Prop 65, Safe Drinking Water and Toxic Enforcement Act of 1986
There are no reportable chemicals present known to the state of California to cause cancer or reproductive toxicity.

CPR (Canadian Controlled Products Regulations)
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations. WHMIS Classification: D2B

IDL (Canadian Ingredient Disclosure List)
Components of this product identified by CAS number and listed on the Canadian Ingredient Disclosure List are shown in Section 3.

DSL / NDSL (Canadian Domestic Substances List / Non-Domestic Substances List)
Components of this product identified by CAS number are listed on the DSL or NDSL, or are otherwise in compliance with the New Substances Notification (NSN) regulations. Only ingredients classified as "hazardous" are listed in Section 3 unless otherwise indicated.

EINECS (European Inventory of Existing Commercial Chemical Substances)
Components of this product identified by CAS numbers are on the European Inventory of Existing Commercial Chemical Substances.

WGK Water Quality Index: 3
VbK Index: A III

Safety Phrases
S1/2 Keep locked up and out of the reach of children
S15 Keep away from heat
S16 Keep away from sources of ignition- No smoking
S20/21 When using do not eat, drink, or smoke
S24/25 Avoid contact with eyes and skin
S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice
S29/35 Do not empty into drains; dispose of this material and its container in a safe wa
Specific toxicity tests have not been conducted on this product. Our hazard evaluation is based on information from similar products, the ingredients, technical literature, and/or professional experience.

**HMIS HAZARD RATINGS**

<table>
<thead>
<tr>
<th>Category</th>
<th>Rating</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEALTH</td>
<td>2</td>
<td>* = Chronic Health Hazard</td>
</tr>
<tr>
<td>FLAMMABILITY</td>
<td>1</td>
<td>0 = INsignificant</td>
</tr>
<tr>
<td>PHYSICAL HAZARD</td>
<td>0</td>
<td>1 = SLIGHT</td>
</tr>
</tbody>
</table>

**PERSONAL PROTECTIVE EQUIPMENT**

<table>
<thead>
<tr>
<th>Equipment</th>
</tr>
</thead>
<tbody>
<tr>
<td>Safety Glasses, Gloves, Apron</td>
</tr>
</tbody>
</table>

**REVISION SUMMARY:**

This MSDS has been revised in the following sections:

- No changes noted

**MSDS Prepared by:**

NCC Nano LLC dba Novacentrix
400 Parker Drive Suite 1110
Austin, TX 78728 USA
(512) 491 - 9500

The information contained herein is believed to be accurate but is not warranted to be so. Data and calculations are based on information furnished by the manufacturer of the product and manufacturers of the components of the product. Users are advised to confirm in advance of need that information is current, applicable and suited to the circumstances of use. Vendor assumes no responsibility for injury to vendee or third persons proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Furthermore, vendor assumes no responsibility for injury caused by abnormal use of this material even if reasonable safety procedures are followed. Any questions regarding this product should be directed to the manufacturer of the product as described in Section 1.