SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Metalon ICI-021 Screen Print Copper Ink
GENERAL USE: Commercial ink
PRODUCT DESCRIPTION: Dark gray paste, mild solvent odor

MANUFACTURER'S NAME
NCC Nano LLC dba Novacentrix

ADDRESS (NUMBER, STREET, P.O. BOX)
200-B Parker Drive, Suite 580
(CITY, STATE AND ZIP CODE)
Austin, TX  78728
COUNTRY
USA

DATE PREPARED: November 7, 2011
SUPERSEDES:
New

TELEPHONE NUMBER FOR INFORMATION
(512) 491-9500

EMERGENCY TELEPHONE NUMBER
ChemTel Inc. 1- (800) 255-3924  Intl. + 01 (813) 248-0585

SECTION 2 - HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW
WARNING! Harmful or fatal if swallowed, harmful if inhaled or absorbed through the skin. May cause allergic skin reaction. May cause irritation to skin, eyes, and respiratory tract. Affects central nervous system. Hazard Symbols for this product - Xn. Risk Phrases - R22

POTENTIAL HEALTH EFFECTS
INHALATION: High concentrations in the form of vapors or mists are irritating to the respiratory tract; may cause headache, dizziness, nausea and vomiting.

SKIN: Brief contact may cause slight irritation; prolonged contact may cause moderate irritation or dermatitis.

EYES: High vapor concentration or contact may cause irritation and discomfort.

INGESTION: May cause abdominal discomfort or pain, nausea, vomiting, dizziness, or possible convulsions or coma; large doses may be fatal.

CARCINOGENICITY
NTP? No
IARC MONOGRAPHS? No
OSHA REGULATED? No

SECTION 3 - COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>HAZARDOUS COMPONENTS</th>
<th>CAS #</th>
<th>EINECS #</th>
<th>% (by weight)</th>
<th>OSHA PEL</th>
<th>ACGIH TWA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copper (II) Oxide (a)</td>
<td>1317-38-0</td>
<td>215-269-1</td>
<td>40-60</td>
<td>1.0</td>
<td>1.0</td>
</tr>
</tbody>
</table>

The remaining components of this product are non-hazardous or are in small enough quantities as to not meet regulatory thresholds for disclosure. These components contain no substances or impurities which would influence the classification of this product.

(a) See Section 15
SECTION 4 - FIRST AID MEASURES

INHALATION: Remove affected person to fresh air; if symptoms persist seek medical attention.

SKIN: Remove contaminated clothing; wash affected area with soap and water; launder contaminated clothing before reuse; if irritation persists, seek medical attention.

EYES: Check for and remove contact lenses. Flush eyes with clear running water for 15 minutes while holding eyelids open; if irritation persists, seek medical attention.

INGESTION: Give two glasses of water for dilution; induce vomiting by sticking fingers down throat; never give anything by mouth to an unconscious person; seek medical attention.

SECTION 5 - FIRE FIGHTING MEASURES

FLASH POINT (METHOD USED) > 200° F (> 93.3° C)

FLAMMABLE LIMITS LEL: Not determined UEL: Not determined

AUTOIGNITION TEMPERATURE: Not determined NFPA CLASS: IIIB

GENERAL HAZARDS: Product will support combustion. Products of combustion include compounds of carbon, copper, hydrogen and oxygen, including carbon monoxide.

EXTINGUISHING MEDIA Carbon dioxide, water fog, dry chemical, chemical foam.

FIRE FIGHTING PROCEDURES
Self-contained respiratory equipment; cool containers to prevent pressure buildup and possible explosion when exposed to extreme heat. Caution - material will support combustion!

UNUSUAL FIRE AND EXPLOSION HAZARDS
Closed containers can explode due to buildup of pressure when exposed to extreme heat.

HAZARDOUS COMBUSTION PRODUCTS
Smoke, fumes or vapors, oxides of carbon, and copper.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: WILL SUPPORT COMBUSTION. Evacuate and ventilate area; confine and absorb into absorbent; place material into approved containers for disposal; refer to SARA Title III, Section 313 40 CFR 372, and CERCLA 40 CFR 302 for details concerning reporting requirements. Do not discharge into lakes, ponds, streams or public waters.

SECTION 7 - HANDLING AND STORAGE

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE: Keep container closed when not in use; protect containers from abuse; protect from extreme temperatures, open flames. CAUTION - This material will support combustion. Keep this and other chemicals out of reach of children.

SECTION 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS
The use of local exhaust ventilation is recommended to control emissions near the source. Provide mechanical ventilation of confined spaces. Use explosion-proof ventilation equipment.

PERSONAL PROTECTION:
RESPIRATORY PROTECTION: None required while threshold limits are kept below maximum allowable concentrations; if TWA exceeds limits, NIOSH approved respirator must be worn. Refer to 29 CFR 1910.134, ANSI Z88.2, or European Standard EN 149 for complete regulations.

PROTECTIVE GLOVES: Neoprene, butyl or nitrile rubber gloves with cuffs.

EYE PROTECTION: Chemical splash goggles. Refer to 29 CFR 1910.133, ANSI Z87.1, or European Standard EN166.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Safety eyewash station nearby.

WORK / HYGIENIC PRACTICES: Practice safe workplace habits. Minimize body contact with this, as well as all chemicals in general.
**SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>APPEARANCE AND ODOR</td>
<td>Dark gray paste, mild solvent odor</td>
</tr>
<tr>
<td>SPECIFIC GRAVITY (WATER = 1)</td>
<td>1.9</td>
</tr>
<tr>
<td>SOLUBILITY IN WATER</td>
<td>Disperses</td>
</tr>
<tr>
<td>pH</td>
<td>Not determined</td>
</tr>
<tr>
<td>BOILING POINT</td>
<td>&gt; 212° F ( &gt; 100° C )</td>
</tr>
<tr>
<td>VISCOSITY</td>
<td>&gt; 1000 cp</td>
</tr>
<tr>
<td>APPEARANCE AND ODOR</td>
<td>Dark gray paste, mild solvent odor</td>
</tr>
<tr>
<td>SPECIFIC GRAVITY (WATER = 1)</td>
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<tr>
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</tr>
<tr>
<td>pH</td>
<td>Not determined</td>
</tr>
<tr>
<td>BOILING POINT</td>
<td>&gt; 212° F ( &gt; 100° C )</td>
</tr>
<tr>
<td>VISCOSITY</td>
<td>&gt; 1000 cp</td>
</tr>
<tr>
<td>EVAPORATION RATE (Water = 1)</td>
<td>Approximately 1</td>
</tr>
<tr>
<td>VAPOR DENSITY (AIR = 1)</td>
<td>&gt; 1</td>
</tr>
<tr>
<td>VAPOR PRESSURE</td>
<td>17 mm Hg @ 20° C</td>
</tr>
<tr>
<td>FREEZING POINT</td>
<td>&lt; 32° F ( &lt; 0° C )</td>
</tr>
<tr>
<td>VOLATILE ORGANIC COMPOUNDS (VOC's)</td>
<td>Not determined</td>
</tr>
<tr>
<td>None</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

**SECTION 10 - STABILITY AND REACTIVITY**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>STABILITY</td>
<td>UNSTABLE: X</td>
</tr>
<tr>
<td>CONDITIONS TO AVOID</td>
<td>Extreme temperatures, open flames.</td>
</tr>
<tr>
<td>INCOMPATIBILITY (MATERIALS TO AVOID)</td>
<td>Strong oxidizers, strong acids.</td>
</tr>
</tbody>
</table>

**HAZARDOUS DECOMPOSITION OR BYPRODUCTS:** Decomposition will not occur if handled and stored properly. In case of a fire, oxides of carbon, hydrocarbons, fumes or vapors, and smoke may be produced.

**HAZARDOUS POLYMERIZATION MAY OCCUR: WILL NOT OCCUR:** None

**CONDITIONS TO AVOID:** None

**SECTION 11 - TOXICOLOGICAL INFORMATION**

<table>
<thead>
<tr>
<th>Hazardous Ingredients</th>
<th>CAS #</th>
<th>EINECS #</th>
<th>LD50 of Ingredient</th>
<th>LC50 of Ingredient</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copper (II) Oxide (a)</td>
<td>1317-38-0</td>
<td>215-269-1</td>
<td>470 mg / kg Oral - rat</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

(a) See Section 15

**SECTION 12 - ECOLOGICAL INFORMATION**

No data are available on the adverse effects of this material on the environment. Neither COD nor BOD data are available. Based on the chemical composition of this product it is assumed that the mixture can be treated in an acclimatized biological waste treatment plant system in limited quantities. However, such treatment should be evaluated and approved for each specific biological system. None of the ingredients in this mixture are classified as a Marine Pollutant.

**SECTION 13 - DISPOSAL CONSIDERATIONS**

WASTE DISPOSAL METHOD: Dispose of in accordance with local, state, and federal regulations. This product may produce hazardous vapors in a closed disposal container creating a dangerous environment. Refer to 40 CFR 260 - 299 for complete waste disposal regulations. Consult your local, state, or federal agency before disposing of any chemicals. Do not flush to sanitary sewer or waterway. According to the European Waste Catalogue, waste codes are application specific and should be assigned by the user based on the application for which the product is used.

**SECTION 14 - TRANSPORT INFORMATION**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>PROPER SHIPPING NAME</td>
<td>Non - Hazardous for Transport</td>
</tr>
<tr>
<td>DOT HAZARD CLASS / Pack Group</td>
<td>Not regulated</td>
</tr>
<tr>
<td>IATA HAZARD CLASS / Pack Group</td>
<td>Not regulated</td>
</tr>
<tr>
<td>UN / NA IDENTIFICATION NUMBER</td>
<td>None</td>
</tr>
<tr>
<td>RID/ADR Dangerous Goods Code</td>
<td>Not regulated</td>
</tr>
<tr>
<td>UN TDG Class / Pack Group</td>
<td>Not regulated</td>
</tr>
<tr>
<td>HAZARD SYMBOLS</td>
<td>None</td>
</tr>
</tbody>
</table>

Note: Transportation information provided is for reference only. Customer is urged to consult 49 CFR 100 - 177, IMDG, IATA, EC, United Nations TDG, and WHMIS (Canada) TDG information manuals for detailed regulations and exceptions covering specific container sizes, packaging materials and methods of shipping.
SECTION 15 - REGULATORY INFORMATION

TSCA (Toxic Substance Control Act)
All components of this product are listed on the U.S. Toxic Substances Control Act Chemical Inventory (TSCA Inventory) or are exempted from listing because a Low Volume Exemption has been granted in accordance with 40 CFR 723.50.

SARA TITLE III (Superfund Amendments and Reauthorization Act)
311/312 Hazard Categories
Immediate health

313 Reportable Ingredients:
(a) Indicates a toxic chemical subject to annual reporting requirements of Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 and of 40 CFR 372.

CERCLA (Comprehensive Response Compensation and Liability Act)
None

California Prop 65, Safe Drinking Water and Toxic Enforcement Act of 1986
There are no reportable chemicals present known to the state of California to cause cancer or reproductive toxicity.

CPR (Canadian Controlled Products Regulations)
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations. WHMIS Classification: D2B

IDL (Canadian Ingredient Disclosure List)
Components of this product identified by CAS number and listed on the Canadian Ingredient Disclosure List are shown in Section 3.

DSL / NDSL (Canadian Domestic Substances List / Non-Domestic Substances List)
Components of this product identified by CAS number are listed on the DSL or NDSL, or are otherwise in compliance with the New Substances Notification (NSN) regulations. Only ingredients classified as "hazardous" are listed in Section 3 unless otherwise indicated.

EINECS (European Inventory of Existing Commercial Chemical Substances)
Components of this product identified by CAS numbers are on the European Inventory of Existing Commercial Chemical Substances.

WGK Water Quality Index: 3  VbK Index: A III

Risk Phrases
R22 Harmful if swallowed.

SYMBOL(S) REQUIRED FOR LABEL
Irritant

Safety Phrases
S2 Keep out of the reach of children.

SECTION 16 - OTHER INFORMATION

Specific toxicity tests have not been conducted on this product. Our hazard evaluation is based on information from similar products, the ingredients, technical literature, and/or professional experience.

HMIS HAZARD RATINGS

<table>
<thead>
<tr>
<th>Component</th>
<th>Rating</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEALTH</td>
<td>1</td>
<td>* = Chronic Health Hazard</td>
</tr>
<tr>
<td>FLAMMABILITY</td>
<td>0</td>
<td>0 = INSIGNIFICANT</td>
</tr>
<tr>
<td>PHYSICAL HAZARD</td>
<td>0</td>
<td>1 = SLIGHT</td>
</tr>
<tr>
<td>PERSONAL PROTECTIVE EQUIPMENT</td>
<td>B</td>
<td>Safety Glasses, Gloves</td>
</tr>
</tbody>
</table>

REVISION SUMMARY:
This MSDS has been revised in the following sections:
No changes noted

MSDS Prepared by:
NCC Nano LLC

The information contained herein is believed to be accurate but is not warranted to be so. Data and calculations are based on information furnished by the manufacturer of the product and manufacturers of the components of the product. Users are advised to confirm in advance of need that information is current, applicable and suited to the circumstances of use. Vendor assumes no responsibility for injury to vendee or third persons proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Furthermore, vendor assumes no responsibility for injury caused by abnormal use of this material even if reasonable safety procedures are followed. Any questions regarding this product should be directed to the manufacturer of the product as described in Section 1.