SAFETY DATA SHEET



Section 1. Identification

GHS product identifier

Product code :

Other means of identification

: Silver Ink.

Product type

: Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Ink.

Supplier's details :

Emergency telephone number (with hours of operation)

: CHEMTEL 24-HOUR EMERGENCY TELEPHONE NUMBER

N.A. Toll Free: 1-800-255-3924 International: 01-813-248-0585

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

AQUATIC HAZARD (ACUTE) - Category 1
AQUATIC HAZARD (LONG-TERM) - Category 1

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H410 - Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention: P273 - Avoid release to the environment.

Response : P391 - Collect spillage.

Storage : Not applicable.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Hazards not otherwise

classified

: None known.





Section 3. Composition/information on ingredients

Substance/mixture Other means of : Silver Ink. identification

Ingredient name	%	CAS number
Silver	70 - 80	7440-22-4
2-(2-Butoxyethoxy)ethanol	5 - 6	112-34-5
Propane-1,2-diol	1 - 5	57-55-6

Any concentration shown as a range is to protect confidentiality or is due to batch variation. If a generic chemical name is shown and/or the CAS number is not disclosed, the specific chemical identity has been withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 20

minutes. Get medical attention if irritation occurs.

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. If

not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire,

symptoms may be delayed. The exposed person may need to be kept under medical

surveillance for 48 hours.

Skin contact Flush contaminated skin with plenty of water. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately.

Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Ingestion

: No known significant effects or critical hazards. Eye contact Inhalation : No known significant effects or critical hazards. Skin contact : No known significant effects or critical hazards. Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : No known significant effects or critical hazards. : No known significant effects or critical hazards. Inhalation





Section 4. First aid measures

Skin contact : No known significant effects or critical hazards. Ingestion : No known significant effects or critical hazards.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may

be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

media

Suitable extinguishing media

Unsuitable extinguishing

: Use an extinguishing agent suitable for the surrounding fire.

: Do not use water jet.

Specific hazards arising from the chemical

: This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials: carbon dioxide

carbon monoxide nitrogen oxides metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.



Section 6. Accidental release measures

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Silver	ACGIH TLV (United States, 3/2020).
	TWA: 0.1 mg/m³ 8 hours. Form: Dust and
	fumes
	OSHA PEL (United States, 5/2018).
	TWA: 0.01 mg/m³, (as Ag) 8 hours.
	NIOSH REL (United States, 10/2016).
	TWA: 0.01 mg/m³, (as Ag) 10 hours. Form:
	Metal dust and soluble
2-(2-Butoxyethoxy)ethanol	ACGIH TLV (United States, 3/2020).
	TWA: 10 ppm 8 hours. Form: Inhalable
	fraction and vapor
Propane-1,2-diol	AIHA WEEL (United States, 7/2020).
	TWA: 10 mg/m ³ 8 hours.



Section 8. Exposure controls/personal protection

Appropriate engineering controls

Environmental exposure controls

- : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with sideshields.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state
Color
Silver to gray.

Odor
Not available.

Odor threshold
PH
Not available.

Melting point/freezing point
Boiling point, initial boiling
point, and boiling range

Liquid. [Viscous.]
Not available.
Not available.
Not available.

Flash point : Not available.

Evaporation rate : Not available.





Section 9. Physical and chemical properties and safety characteristics

Flammability : Not available.

Lower and upper explosion : Not available.

limit/flammability limit

: Not available.

Vapor pressure : Not available.

Relative vapor density : Not available.

Relative density : 2.4 to 4

Solubility: Not available.Solubility in water: Not available.Partition coefficient: n-: Not applicable.

octanol/water

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Viscosity : Dynamic (20°C (68°F)): >1000 mPa·s (>1000 cP)

Flow time (ISO 2431) : Not available.

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials: Reactive or incompatible with the following materials: oxidizing materials.

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2-(2-Butoxyethoxy)ethanol	LD50 Dermal	Rabbit	2700 mg/kg	-
	LD50 Oral	Rat	4500 mg/kg	-
Propane-1,2-diol	LD50 Dermal	Rabbit	20800 mg/kg	-
	LD50 Oral	Rat	20 g/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
2-(2-Butoxyethoxy)ethanol	Eyes - Moderate irritant	Rabbit	-	24 hours 20	-
	Eyes - Severe irritant	Rabbit	-	mg 20 mg	-



Section 11. Toxicological information

Sensitization

There is no data available.

Mutagenicity

There is no data available.

Carcinogenicity

There is no data available.

Reproductive toxicity

There is no data available.

Teratogenicity

There is no data available.

Specific target organ toxicity (single exposure)

There is no data available.

Specific target organ toxicity (repeated exposure)

There is no data available.

Aspiration hazard

There is no data available.

Information on the likely

routes of exposure

: Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential acute health effects

Eye contact
 Inhalation
 No known significant effects or critical hazards.
 Skin contact
 No known significant effects or critical hazards.
 Ingestion
 No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact
 Inhalation
 No known significant effects or critical hazards.
 Skin contact
 No known significant effects or critical hazards.
 Ingestion
 No known significant effects or critical hazards.
 No known significant effects or critical hazards.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: No known significant effects or critical hazards.

effects

Potential delayed effects : No known significant effects or critical hazards.

Long term exposure

Potential immediate : No known significant effects or critical hazards.

effects

Potential delayed effects: No known significant effects or critical hazards.

Potential chronic health effects

General: No known significant effects or critical hazards.





Section 11. Toxicological information

Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	(3	Dermal (mg/kg)	(gases)	(vapors)	Inhalation (dusts and mists) (mg/ I)
2-(2-Butoxyethoxy)ethanol	4500	2700	N/A	N/A	N/A
Propane-1,2-diol	20000	20800	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Silver	Acute EC50 1.4 µg/L Marine water Acute EC50 0.24 µg/L Fresh water	Algae - Chroomonas sp. Daphnia - Daphnia magna	4 days 48 hours
	Acute LC50 11 µg/L Fresh water	Crustaceans - Ceriodaphnia reticulata	48 hours
	Acute LC50 2.13 µg/L Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 5 mg/L Marine water	Algae - Glenodinium halli	72 hours
2-(2-Butoxyethoxy)ethanol	Acute LC50 1300000 µg/L Fresh water	Fish - Lepomis macrochirus	96 hours
Propane-1,2-diol	Acute EC50 >110 ppm Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 1020000 μg/L Fresh water	Crustaceans - Ceriodaphnia dubia	48 hours
	Acute LC50 710000 μg/L Fresh water	Fish - Pimephales promelas	96 hours

Persistence and degradability

There is no data available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Silver	-	70	low
2-(2-Butoxyethoxy)ethanol	1	-	low
Propane-1,2-diol	-1.07	-	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.





Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling empty containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	UN3082	UN3082	UN3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)
Transport hazard class(es)	9	9	9
Packing group	III	III	III
Environmental hazards	Yes.	Yes.	Yes.

AERG : 171

DOT (RQ) Details Additional information DOT Classification

: Silver

1000 lbs / 454 kg

: Non-bulk packages of this product are not regulated as hazardous materials in package sizes less than the product reportable quantity, unless transported by inland waterway. The marine pollutant mark is not required when transported on inland waterways in sizes of ≤5 L or ≤5 kg.

Reportable quantity 1250 lbs / 567.5 kg [46.849 gal / 177.34 L]. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

IMDG

This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

IATA

: This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.





Section 14. Transport information

Transport in bulk according: Not available.

to IMO instruments

Section 15. Regulatory information

U.S. Federal regulations

: TSCA 8(a) PAIR: Naphthalene

TSCA 8(a) CDR Exempt/Partial exemption: Not determined

Clean Water Act (CWA) 307: Silver; Ethylbenzene; Benzene; Naphthalene; Toluene Clean Water Act (CWA) 311: Disodium hydrogenorthophosphate; Ethylbenzene;

Benzene; Naphthalene; Toluene

Clean Air Act Section 112

(b) Hazardous Air **Pollutants (HAPs)** : Listed

Clean Air Act Section 602

Class I Substances

: Not listed

Clean Air Act Section 602

Class II Substances

: Not listed

DEA List I Chemicals

(Precursor Chemicals)

: Not listed

DEA List II Chemicals

: Not listed

(Essential Chemicals)

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Not applicable. Composition/information on ingredients

Name	%	Classification
2-(2-Butoxyethoxy)ethanol		FLAMMABLE LIQUIDS - Category 4 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements		7440-22-4 112-34-5	70 - 80 5 - 6
Supplier notification		7440-22-4 112-34-5	70 - 80 5 - 6

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts : The following components are listed: Silver **New York** : The following components are listed: Silver

New Jersey : The following components are listed: Silver; 2-(2-Butoxyethoxy)ethanol; Propane-1,2-diol

Pennsylvania : The following components are listed: Silver; Propane-1,2-diol



Section 15. Regulatory information

California Prop. 65



⚠ WARNING: This product can expose you to chemicals including Benzene, which is known to the State of California to cause cancer and birth defects or other reproductive harm. This product can expose you to chemicals including Cumene, Ethylbenzene and Naphthalene, which are known to the State of California to cause cancer, and Toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Cumene	-	-
Ethylbenzene	Yes.	-
Benzene	Yes.	Yes.
Naphthalene	Yes.	-
Toluene	-	Yes.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

United States (TSCA 8b) : All components are active or exempted.

Section 16. Other information

Procedure used to derive the classification

Classification	Justification
\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	Calculation method Calculation method

History

Date of issue/Date of : 10/30/2021

revision

Date of previous issue : 01/30/2021

Version : 2

: 214-038 Internal code

Prepared by : KMK Regulatory Services Inc.





Section 16. Other information

Key to abbreviations

: ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available

SGG = Segregation Group

UN = United Nations

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

